



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3690-1
Job Sheet 196808



Part No: D3690-1

Job Qty: 3 pcs **526**

Part Name: Glareshield



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/20/19

Job Tracking No:

Due Date: 8/2/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG REV C IPP Rev A New Issue 08/04/28 DL verified by:DD IPP Rev:B 08-07-14 revB as per dwg DD verified by:ec IPP Rev:C 08-10-07 revC as per dwg DD verified by:EC lpp Rev. D Add Step 115 Dry Material 10/04/21 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	3 pcs	8/2/19	8/2/19	0.00	0.00	Purchasing - 1		AUG 07 2019
							Purchasing - 2		
							Purchasing - 3		
140	Packaging 2-1 - Receive - B4B	3 pcs	8/2/19	8/2/19	0.00	0.00	Packaging 2 - 1 - B4B		AUG 07 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



Container No: S203089



Part: D3690-1

Job No: 196808

Serial No/Batch: S203089

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/07/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					150 QC 6	3 pcs
QC 6 - 68	DAS					
QC 6 - 61	61					
QC 6 - 40	9-86					
170 Packaging 3-1 - Stock - B4B	3 pcs	8/2/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
180 QC 21 - SA	3 pcs	8/2/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	AUG 26 2019 DAS
					QC 21 - SA - 53	70 9-89

Part Op 110 - Purchasing (Purchasing)

Descriptions: 140 - (Receive & Inspect for Damage & Mat'l Certs)Receive & Inspect for Damage & Mat'l Certs

150 - (QC6- All purchased or subcontracted products) QC6- All purchased or subcontracted products

170 - (Identify as per dwg & Stock Location:)Identify as per dwg & Stock Location:

180 - (QC21- Final Inspection - Work Order Release)QC21- Final Inspection - Work Order Release

10-HB043813 Rls x3

6/20/2019

[Dart Hawkesbury] Job Sheet - Lussier, Patrick

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3690-1P	Glareshield	3 pcs (1 ea)	110-Purchasing	5203087
MLEXS.093-F6006-02	GE Plastics Lexan Sheet (Black)	78.9750 sf (26.325 ea)	110-Purchasing	3152044
				(5203088)
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3690-1P	3	0	0
	MLEXS.093-F6006-02	79	704	0
Part Specifications				
Specifications could not be found.				

Plex 6/20/19 4:09 PM dart.lussier.patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043813



Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: POHB043813
PO Date: 6/20/19
Due Date: 8/2/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pyrm Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	196794	D3136-043P			Window Assembly : Various STC's receive pcs	Firmed	-	8/2/19	6 pcs	0 pcs	6 pcs	\$100.00/pcs	\$600.00
							6 x	AUG 06 2019					
2	196795	D3136-045P			Window Assembly : Various STC's receive pcs	Firmed	-	8/2/19	4 Ea	0 Ea	4 Ea	\$100.00/Ea	\$400.00
							4 x	AUG 06 2019					
3	196796	D3139-1P			Guard : Various STC's As per Dwg D3139 Rev. C	Firmed	-	8/2/19	8 pcs	0 pcs	8 pcs	\$40.00/pcs	\$320.00
							8 x	AUG 06 2019					
4	196797	D3139-3P			Guard : Various STC's As Per Dwg D3139 Rev. C	Firmed	-	8/2/19	7 pcs	0 pcs	7 pcs	\$40.00/pcs	\$280.00
							7 x	AUG 06 2019					
5	196798	D3139-4P			Guard : Various STC's receive pcs	Firmed	-	8/2/19	4 Ea	0 Ea	4 Ea	\$40.00/Ea	\$160.00
6	196799	D3280-1L02P			Floor Protector, LH : Various STC's receive pcs	Firmed	-	8/2/19	6 pcs	0 pcs	6 pcs	\$200.00/pcs	\$1,200.00
7	196800	D3280-3L02P			Floor Protector, RH : Various STC's receive pcs	Firmed	-	8/2/19	3 pcs	0 pcs	3 pcs	\$200.00/pcs	\$600.00
							3 x	AUG 06 2019					
8	196801	D3281-1L02P			Floor Protector, Fwd LH Black : Various STC's	Firmed	-	8/2/19	6 Ea	0 Ea	6 Ea	\$180.00/Ea	\$1,080.00
							6 x	AUG 06 2019					
9	196803	D3281-3L02P			Floor Protector, Aft LH (Black) : Various STC's receive pcs	Firmed	-	8/2/19	3 pcs	0 pcs	3 pcs	\$180.00/pcs	\$540.00
							3 x	AUG 06 2019					



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PURCHASE ORDER

POHB043813



Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
10	196806	D3281-4L02P			Floor Protector, Aft RH (Black) : Various STC's receive pcs	Firmed	-	8/2/19	5 Ea	0 Ea	5 Ea	\$180.00/Ea	\$900.00
							5 X	AUG 06 2019					
11	196807	D3290-3P			Window : Various STC's As Per Dwg D3290 Rev. C	Firmed	-	8/2/19	12 Ea	0 Ea	12 Ea	\$90.00/Ea	\$1,080.00
							12 X	AUG 06 2019					
12	196808	D3690-1P			Glareshield : Various STC's As Per Dwg D3690 Rev. C	Firmed	-	8/2/19	3 pcs	0 pcs	3 pcs	\$526.00/pcs	\$1,578.00
							3 X	AUG 06 2019				61 9-89	
13	196809	D3874-1L08P			Floor Protector - Co-Pilot Clear : Various STC's	Firmed	-	8/2/19	2 Ea	0 Ea	2 Ea	\$295.00/Ea	\$590.00
							2 X	AUG 06 2019					
14	196810	D3875-1L08P			Floor Protector - Passenger Clear : Various STC's	Firmed	-	8/2/19	6 pcs	0 pcs	6 pcs	\$169.00/pcs	\$1,014.00
							6 X	AUG 06 2019					
15	196811	D3898-1L02P			Floor Protector - Passenger Black : Various STC's	Firmed	-	8/2/19	3 Ea	0 Ea	3 Ea	\$295.00/Ea	\$885.00
							3 X	AUG 06 2019					
16	196812	D412-711-101P			Replacement Bubble Window As Per Dwg. D412-711-101 Rev. C	Firmed	-	8/2/19	8 pcs	0 pcs	8 pcs	\$472.82/pcs	\$3,782.56
							8 X	AUG 06 2019					
17	196813	D4888-1L02P			Dome Light Housing, Black : Various STC's receive pcs	Firmed	-	8/2/19	5 Ea	0 Ea	5 Ea	\$117.00/Ea	\$585.00
							5 X	AUG 06 2019					
Grand Total:												\$15,594.56	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Packing Slip



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Shipment Number: 37097
Shipment Date: 08/01/2019
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 2

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Purchase Order POHB043813
Sales Order SO-029537
Incoterms EX WORKS
Payment Method COL
Carrier Account # CU103666
Ship Via JOURNEY FREIGHT -
Tracking Number

Item Number Revision	Description	Quantity Shipped	UOM
D3136-043P - Rev.: F	SPACEDOOR WINDOW AS PER DWG D3136 REV F	6	EA
D3136-045P - Rev.: F	SPACEDOOR WINDOW AS PER DWG D3136 REV F	4	EA
D3139-1P - Rev.: C	GUARD AS PER DWG D3139	8	EA
D3139-3P - Rev.: C	GUARD AS PER DWG D3139	7	EA
D3281-1L02P - Rev.: F	FLOOR PROTECTOR, FWD LH AS PER DWG D3281 REV. F B163812	3	EA
D3280-3L02P - Rev.: F	FLOOR PROTECTOR, LH AS PER DWG D3280 REV. F	3	EA
D3281-1L02P - Rev.: F	FLOOR PROTECTOR, FWD LH AS PER DWG D3281 REV. F B163812	3	EA
D3281-3L02P - Rev.: F	FLOOR PROTECTOR, AFT LH AS PER DWG D3281 REV. F B163831	3	EA
D3281-4L02P - Rev.: F	FLOOR PROTECTOR, AFT RH AS PER DWG D3281 REV. F B163821	5	EA
D3290-3P - Rev.: C	REPLACEMENT WINDOW ASSEMBLY AS PER DWG D3290 REV C	12	EA
D3690-1P - Rev.: C	GLARESHIELD ASSEMBLY	3	EA

DAS
61
9-89



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Packing Slip

Shipment Number: 37097
Shipment Date: 08/01/2019
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 2 of 2

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Item Number Revision	Description	Quantity Shipped	UOM
	AS PER DWG D3690 REV C		
D3874-1L08P - Rev.: B	FLOOR PROTECTOR CO-PILOT CLEAR	2	EA
	AS PER DWG D3874 REV. B		
D3875-1L08P - Rev.: C	FLOOR PROTECTOR- PASSENGER, CLEAR	6	EA
	AS PER DWG D3875 REV C		
D3898-1L02P - Rev.: B	FLOOR PROTECTOR-PASSENGER BLACK	3	EA
	AS PER DWG D3898 REV B		
D412-711-101P - Rev.: C	REPLACEMENT WINDOW	8	EA
	AS PER DWG D412-711-101 REV C		
D4888-1L02P - Rev.: A	DOME LIGHT HOUSING, BLACK	5	EA
	AS PER DWG D4888 REV. A		

RECEIVED

AUG 02 2019

DART AEROSPACE LTD.

Mini Max
B/L LD27223

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance

PLAS-TECH
Think Plastics™

Customer: DART AEROSPACE LTD P.O.# H8043813 SO# 029537

Part #	D3136-043P ✓	Qty.	6 ✓	Batch #	-001
Description	SPACEDOOR WINDOW	Material usage	Lot#	DART0125	
	31.98 sq ft.	32 SQ. FT.	S151992		
Part #	D3136-045P ✓	Qty.	4 ✓	Batch #	-002
Description	SPACEDOOR WINDOW	Material usage	Lot#	DART0125	
	17.99 sq ft.	32 SQ. FT.	S151992		
Part #	D3139-1P ✓	Qty.	8 ✓	Batch #	-003
Description	GUARD	Material usage	Lot#	DART0124	
	1.3328 sq ft.	2 SQ. FT.	S006847		
Part #	D3139-3P ✓	Qty.	7 ✓	Batch #	-004
Description	GUARD	Material usage	Lot#	DART0124	
		2 SQ. FT.	S006847		
Part #	D3281-1L02P ✓	Qty.	3 ✓	Batch #	-006
Description	FLOOR PROTECTOR, FWD L.H.	Material usage	Lot#	DART0119	
		16 SQ. FT.	S152044		
Part #	D3280-3L02P ✓	Qty.	3 ✓	Batch #	-007
Description	FLOOR PROTECTOR, LH	Material usage	Lot#	DART0119	
		16 SQ. FT.	S152044		
Part #	D3281-1L02P ✓	Qty.	3 ✓	Batch #	-008
Description	FLOOR PROTECTOR, FWD L.H.	Material usage	Lot#	DART0119	
		16 SQ. FT.	S152044		
Part #	D3281-3L02P ✓	Qty.	3 ✓	Batch #	-009
Description	FLOOR PROTECTOR, AFT LH	Material usage	Lot#	DART0119	
		16 SQ. FT.	S152044		

Note: All parts are not identified as meeting QSI044.

By: AB Date: AUG. 1, 2019 COFC# 124
(Approved QA Signatory)

Page: 1 of 2

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plastechnonline.com, Web: www.plastechnonline.com

Certificate Of Conformance

PLAS-TECH
Think Plastics™

Customer: DART AEROSPACE LTD P.O. # HB043813 SO # 029537

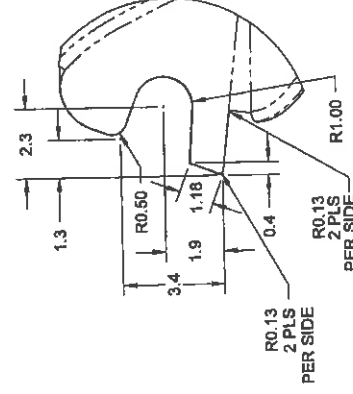
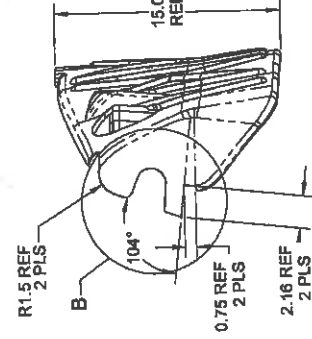
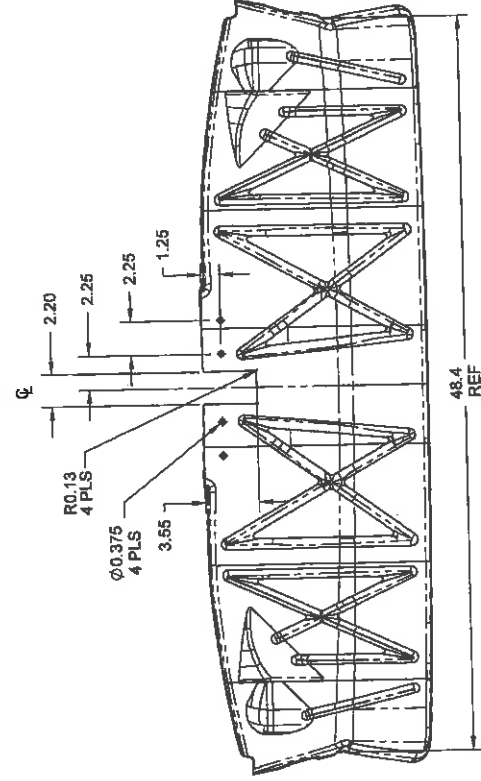
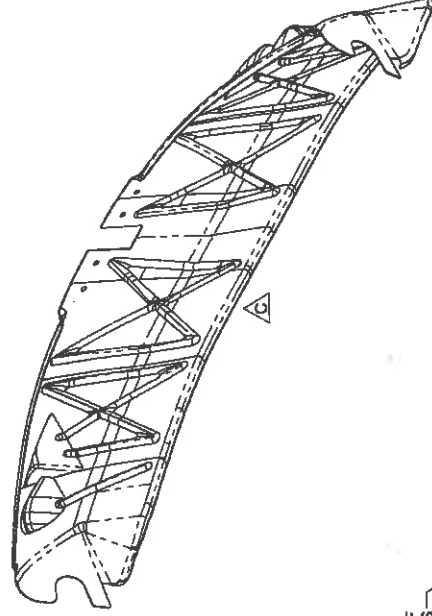
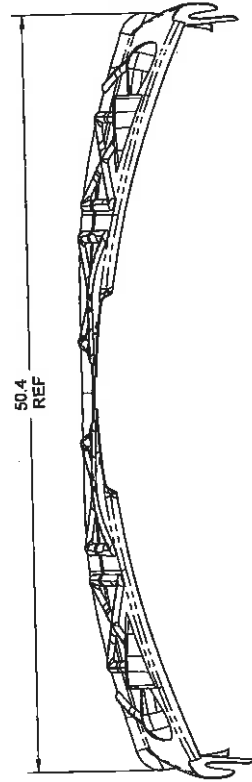
Part #	D3281-4L02P ✓	Qty.	5 ✓	Batch #	-010
Description	FLOOR PROTECTOR, AFT RH	Material usage	32 SQ. FT.	Lot#	DART0119 S152044
Part #	D3290-3P ✓	Qty.	12 ✓	Batch #	-011
Description	REPLACEMENT WINDOW ASSEMBLY	Material usage	64 SQ. FT.	Lot#	DART0125 S151992
Part #	D3690-1P ✓	Qty.	3 ✓	Batch #	-012
Description	GLARESHIELD ASSEMBLY	Material usage	160 SQ. FT.	Lot#	DART0119 S152044
Part #	D3874-1L08P ✓	Qty.	2 ✓	Batch #	-013
Description	FLOOR PROTECTOR CO-PILOT CLEAR	Material usage	40 SQ. FT.	Lot#	DART0120 S152054
Part #	D3875-1L08P ✓	Qty.	6 ✓	Batch #	-014
Description	FLOOR PROTECTOR - PASSENGER CLEAR	Material usage	80 SQ. FT.	Lot#	DART0120 S152054
Part #	D3898-1L02P ✓	Qty.	3 ✓	Batch #	-015
Description	FLOOR PROTECTOR - PASSENGER BLACK	Material usage	34.6 SQ. FT.	Lot#	DART0101 M128887
Part #	D412-711-101P ✓	Qty.	8 ✓	Batch #	-016
Description	REPLACEMENT WINDOW	Material usage	96 SQ. FT.	Lot#	DART0118 S152010
Part #	D4888-1L02P ✓	Qty.	5 ✓	Batch #	-017
Description	DOME LIGHT HOUSING, BLACK	Material usage	10 SQ. FT.	Lot#	DART0119 S152044

Note: All parts are not identified as meeting QSI044.

By: AB Date: AUG. 1, 2019 COFC # 124
(Approved QA Signatory) Page: 2 of 2

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com



D3690-1 GLARESHIELD

RELEASED
R08.07.14 11:55

DETAIL B
SCALE 2X
THIS VIEW FOR REFERENCE ONLY

- NOTES:
- 1) MATERIAL: F6006 SUEDE/POLISHED 701 BLACK FLAT LEXAN SHEET 0.093 THICK (REF DART SPEC MLEXS.093.56006.02)
 - 2) TOOLING: THERMOFORM PER MOLD D10010 PER OSI.022 TRIM PER MOLD SCRIBE LINES EXCEPT WHERE NOTED
 - 3) FINISH: NONE
 - 4) TOLERANCES: PER DART OSI.018 UNLESS OTHERWISE NOTED
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 7) IDENTIFICATION: NONE
 - 8) WEIGHT: 2.5 lbs
 - 9) MINIMUM THICKNESS AFTER FORMING IS 0.040

DESIGN	RF	RF	DART AEROSPACE LTD
DRAWN	RF	RF	HAWKESBURY, ONTARIO, CANADA
CHECKED			DRAWING NO.
MFG. APPR.			D3690
APPROVED			TITLE
DE APPR.			GLARESHIELD ASSEMBLY
DATE	08.09.02		SCALE
			NTS

REV. C
SHEET 3 OF 3

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